


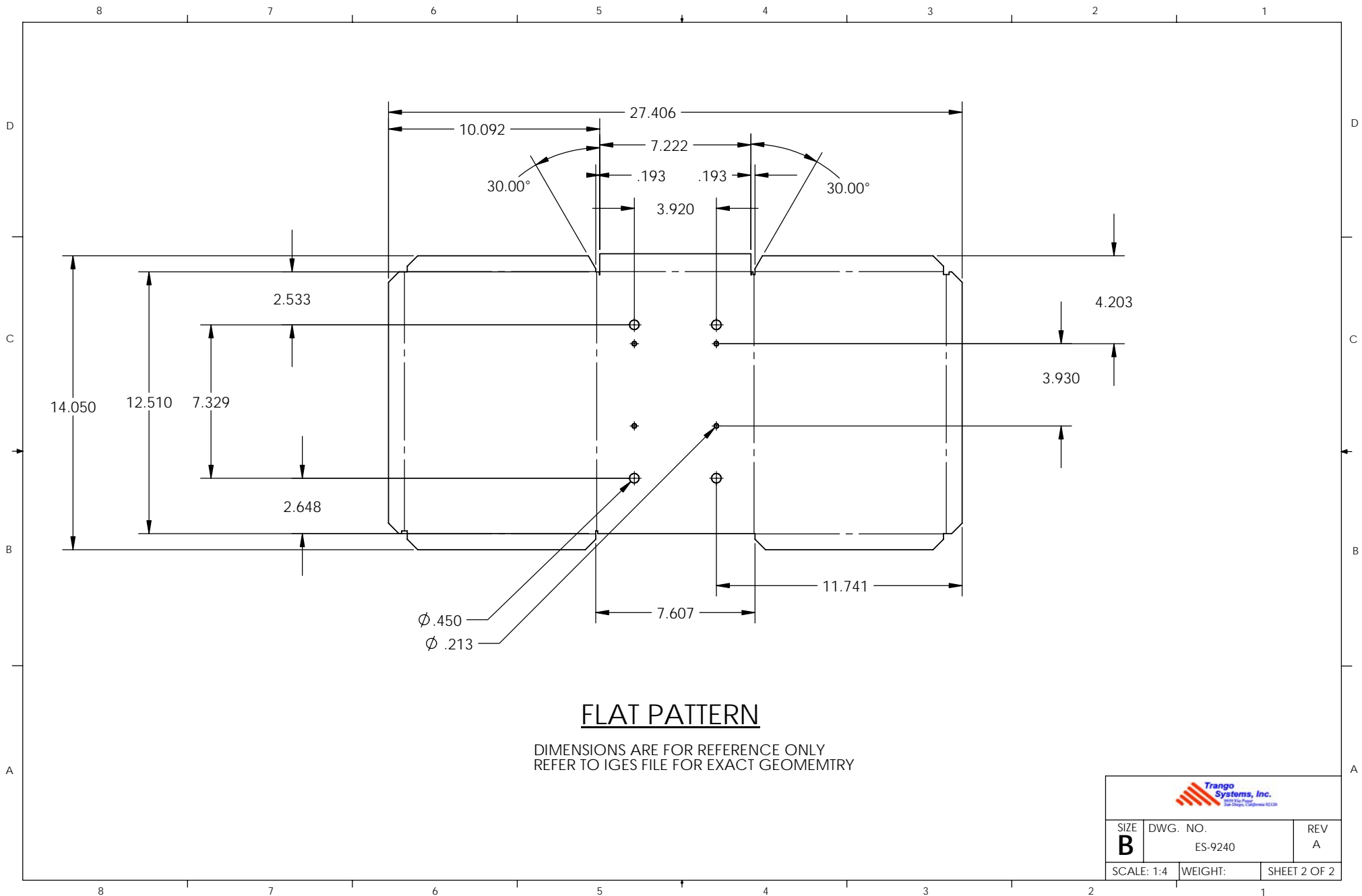
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	PROTO RELEASE	9/08/03	
2	ADDED FLANGES TO PROTECT RF MATERIAL	11/06/03	
A	PRODUCTION RELEASE	1/9/04	

- NOTES: UNLESS OTHERWISE SPECIFIED
1. MATERIAL: .094 THICK 5052-H32 AL ALY
 2. FINISH: CHEM FILM , GOLD
 3. BEND RADII TO .125"
 4. DEBURR AND BREAK ALL SHARP EDGES
 - 5.IGES FILE TO BE SUPPLIED

PROPRIETARY AND CONFIDENTIAL
 TRANGO SYSTEMS PROPRIETARY DATA
 THE DATA CONTAINED HEREIN IS TRANGO SYSTEMS PROPRIETARY DATA. THIS DATA SHALL NOT BE DUPLICATED, USED, OR DISCLOSED IN WHOLE OR IN PART, FOR ANY PURPOSE OTHER THAN REVIEW OF THIS DATA, WITHOUT PRIOR WRITTEN AUTHORIZATION FROM TRANGO SYSTEMS.

		UNLESS OTHERWISE SPECIFIED:	DATE	NAME	 Trango Systems, Inc. <small>5000 E. Puyallup Avenue #2024</small>
		DIMENSIONS ARE IN INCHES	6/30/03	mnew	
		TOLERANCES:			
		FRACTIONAL ±			
		ANGULAR: MACH ± BEND ±			
		TWO PLACE DECIMAL ±			
		THREE PLACE DECIMAL ±			
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		5052-H32 AL ALY			
		FINISH			
		CHEM FILM, GOLD			
NEXT ASSY	USED ON	COMMENTS:			
APPLICATION					
		SIZE	DWG. NO.	REV	
		B	ES-9240	A	
		SCALE: 1:4	WEIGHT:	SHEET 1 OF 2	

SEE SHEET 2 FOR FLAT PATTERN



FLAT PATTERN

DIMENSIONS ARE FOR REFERENCE ONLY
REFER TO IGES FILE FOR EXACT GEOMETRY



SIZE B	DWG. NO. ES-9240	REV A
SCALE: 1:4	WEIGHT:	SHEET 2 OF 2